

STANLEY BUTT GAUGES

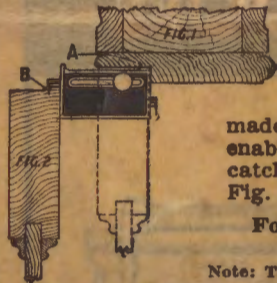
In hanging doors there are three measurements to be marked—the location of the butt on the casing, the location of the butt on the door, and the thickness of butt on both casing and door. STANLEY BUTT GAUGES have three separate cutters arranged with the necessary clearances so that no change of setting is necessary when hanging a number of doors. They are also Rabbet Gauges, Marking Gauges, and Mortise Gauges which have a scope sufficient for all door trim including lock plates, strike plates, etc.

The illustrations below show the method of using Stanley Butt Gauges on doors having rabbeted jambs or nailed on strikes.

For Gauging Casings with Rabbeted Jambs

Set Cutter A to gauge from back of rabbeted jamb (Fig. 1); Cutter B is then in correct position for gauging from edge of door (Fig. 2) which engages in closing. These Cutters are

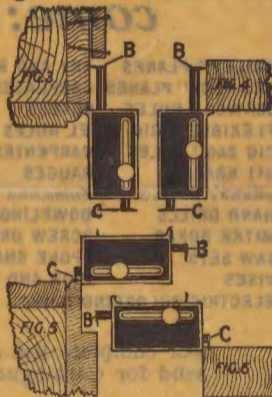
made so as to allow sufficient clearance to enable the door to close properly, without catching or binding. (See dotted line Fig. 1)



For Gauging Jambs to Which Strike is Nailed after Door is Hung

Note: This can be done only with Gauges Nos. 93 and 94

Reverse Bar to which Cutter B is attached, place Flange against edge of casing, and mark with Cutter B (Fig. 3). Use same setting of Cutter B for marking door, placing Flange against the outer edge (Fig. 4).



To Gauge for Thickness of Butt

Set Cutter C to depth required; gauge from depth of jamb (Fig. 5) and from edge of door (Fig. 6).

To Square for Mortise

On Rabbeted jamb place end of gauge against the rabbet or strike, and mark along edge of bottom (Fig. 8). On nailed-on jamb or strike or edges of door, place either one of the two Flanges against the edge and mark along bottom (Fig. 7).



To Gauge for Mortise for Lock or Lock Strike

Set Cutter B to mark distance from edge of door or casing to mortise. See Cutter C for width of mortise (Fig. 9). The bar to which Cutter C is attached can be turned to give a wider gauging face if desired. The bevels of the Cutters allow for working either front or back.

